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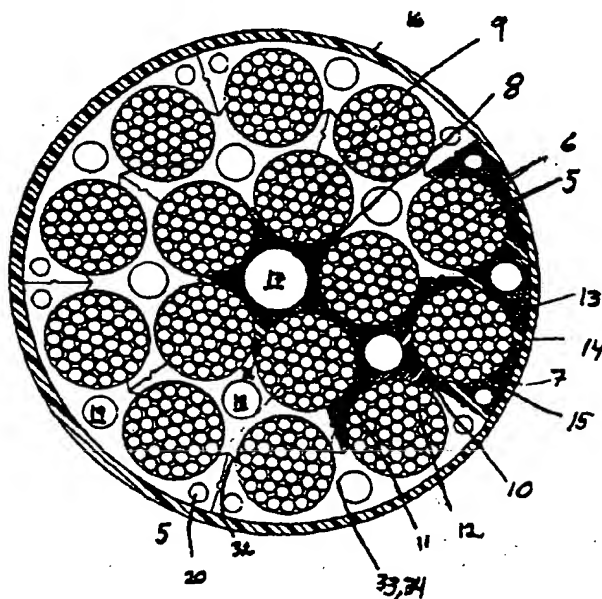
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Per-Ola Baalerud

(54) Abstract Title

Tension member

(57) A tension member, for use as a tendon or tether for a tension leg platform consisting of a plurality of carbon fibre filaments (6) gathered into a plurality of strands (5) in which the filaments (6) run against one another, around which strands there is arranged a sheath (10). The tension member comprises pressure-resisting spacers (7) having recesses (9, 11, 12, 14; 25, 26, 28, 31) wherein the strands (5) are laid singly so that they can move in the longitudinal direction unobstructed by each other and the spacers (7).



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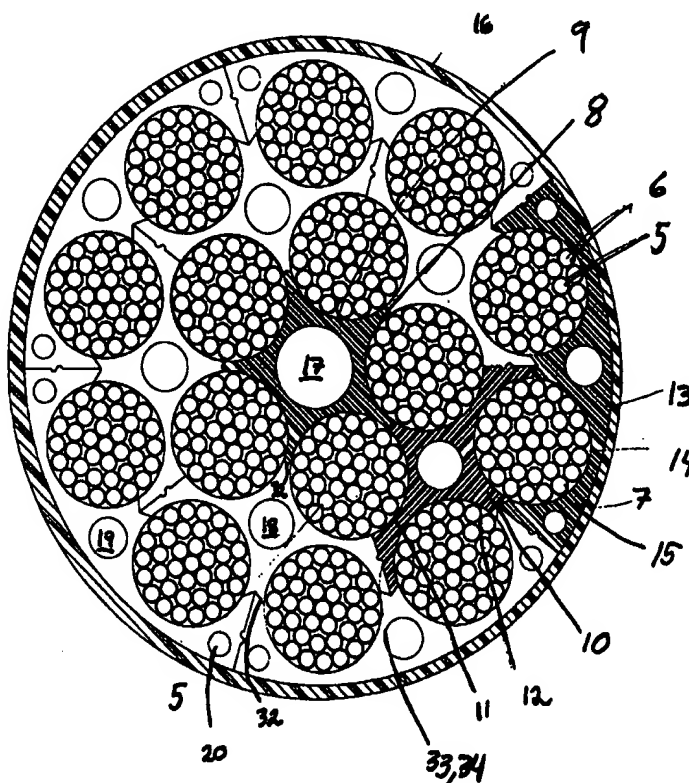
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<p>(21) International Application Number: PCT/NO98/00076 (22) International Filing Date: 6 March 1998 (06.03.98) (30) Priority Data: 971052 7 March 1997 (07.03.97) NO (71) Applicant (for all designated States except US): KVÆRNER OILFIELD PRODUCTS A.S [NO/NO]; Enebakkveien 71B, N-0196 Oslo (NO). (72) Inventors; and (75) Inventors/Applicants (for US only): PAULSHUS, Bjørn [NO/NO]; Snekkerstuveien 56, N-2020 Skedsmokorset (NO). BAALERUD, Per-Ola [NO/NO]; Claussenbakken 1, N-1320 Stabekk (NO). (74) Agent: TOFTING, Arild; Bryns Patentkontor A/S, P.O. Box 765, Sentrum, N-0106 Oslo (NO).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).  Published With international search report.</p>

(54) Title: TENSION MEMBER

(57) Abstract

A tension member, for use as a tendon or tether for a tension leg platform consisting of a plurality of carbon fibre filaments (6) gathered into a plurality of strands (5) in which the filaments (6) run against one another, around which strands there is arranged a sheath (16). The tension member comprises pressure-resisting spacers (7) having recesses (9, 11, 12, 14; 25, 26, 28, 31) wherein the strands (5) are laid singly so that they can move in the longitudinal direction unobstructed by each other and the spacers (7).



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## TENSION MEMBER

The present invention relates to a tension member in accordance with the preamble of claim 1 hereinbelow, and a method for installing a tension member as a tendon or tether for a tension leg platform. The tension member of the invention is intended primarily to be used in connection with tendons for tension leg platforms, but other applications are also possible, such as stays or wires for bridges, (e.g., suspension bridges or cable-stayed bridges), the bracing of tunnels or other applications where there is a need for a lightweight, strong wire or stay. The invention is therefore not limited to the application described below.

Tension leg platforms are widely used in drilling and production on oil fields where for various reasons it is not possible or financially viable to install a fixed platform, and where it would not be expedient to use a floating platform moored by means of anchors and anchor chains.

Tension leg platforms are in principle floating platforms, where, however, instead of a slack mooring by means of anchors and anchor chains, tendons extend from the platform approximately vertically down to an anchorage on the seafloor. The tendons are put under considerable tension to ensure that the platform stays as much as possible in the same position relative to the seafloor. The stable position of the platform is of great advantage for both drilling and production. However, this makes heavy demands on the tendons used, their attachment to the platform and the anchorage on the seafloor.

Today's tendons legs consist of steel pipes in sections. The sections may be of different lengths and different diameters and have different wall thicknesses. Insofar as strength is concerned, it is an advantage for the steel pipes to have a large wall thickness, but as regards weight and thus also the load on the attachment to the platform, it is an advantage if the wall thickness is small. Wall thickness will therefore always be chosen as a compromise between strength and weight. These steel tendons function well at moderate depths, i.e., depths of a few hundred metres. However, oil and gas production is now taking place at ever-greater depths, often up to 2000 m. Under such conditions heavy demands are made on the strength of the tendons, and tendons of steel are not usable. On account of the increased strength requirement, the wall thickness would have to be very large and the pipes would thus be extremely heavy. To facilitate transport, they would also have to consist of very many sections which would need to be joined together during installation. The tendons would thus have a considerable number

of joints, which would also add to the substantial increase in weight. To counteract this increase in weight it would therefore be necessary to equip the tendons with a large number of floats. All this would result in a very costly and heavy installation.

- 5 Carbon fibres, with their low weight and high tensile strength, have already been used in various areas in connection with oil and gas recovery, for example, as hoisting cable for great depths, where the weight of a hoisting cable in steel would create problems.

According to the present invention, one of the objects is to exploit the advantageous  
10 properties of the carbon fibres, in particular their great strength when subjected to tensile stress, also when used in tendons. However, carbon fibres also have one considerable negative property; they have very small breaking strength when subjected to shearing stress. When constructing a tendon consisting of carbon fibres, this will have to be taken into account.

15 During the development of the present invention ideas were taken from the Applicant's own pipe bundle cable as described in NO 155826. In this publication, several smaller pipelines are placed in a bundle in a way that makes it possible for them to move axially with respect to each other. The cable is, however, not able to endure large tensions.

20 NO 174940 describes a method and a machine for making a cable string of several tubings or cables. This cable string includes a center pipe. This cable string will not endure large tensions.

25 EP 685 592 describes a methode for separating individual strands in a steel wire to prevent wear and increase the cross section. The plastic elements between the strands will be squeezed when the cable is loaded, and thus contact between the strands is prevented. The strands are not freely axially moveable relative to each other because of this squeezing.

30 FR 2078622 also describes a steel wire where a filler is put in to separate the individual wires. Free axially movement of the strands is difficult because direct contact between the strands occur.

35 US 3088269 describes a method for producing a steel wire with a smooth surface for use in ropeways etc. Filler elements are laid in between the strands to fix these and keep

them separated from each other. Free movement between the strands is not possible, since the aim is to obtain a squeezing between the strands and the filler elements.

According to the present invention, one of the objects is to provide a tendon of  
5 preferably carbon fibres, which can be used for tension leg platforms at great depths, where the carbon fibres are protected against shearing stress. However, other fibre materials having approximately the same properties as carbon fibres may also be used, for example, glass fibres. This object is achieved by means of the features which are set forth in the characterising clause of claim 1 below, and by a method according to the  
10 characterising clause of claim 9.

The invention will now be described in more detail with reference to the accompanying drawings, wherein:

15 Figure 1 is a perspective view of a tension leg platform;

Figure 2 is a sectional view through a tension member according to a first embodiment of the invention;

20 Figure 3 is a sectional view through a tension member according to a second embodiment of the invention; and

Figure 4 is a sectional view through a tension member according to a third embodiment of the invention.

25 Figure 1 shows a tension leg platform 1. It consists of a floating platform 2, a plurality of tendons 3 and anchorages 4 on the seafloor for anchoring the tendons 3. The tendons 3 are preferably attached to the corners of the platform 2, for example, three tendons 3 in each corner. By ensuring an excess of buoyancy in the platform 2, the tendons 3 are  
30 put under considerable tension. Owing to this, the platform 2 will move very little relative to the seafloor.

According to the invention, a new tendon is constructed, which is based on the use of carbon fibres. Carbon fibre-based tendons have many advantages over the conventional  
35 tendons consisting of steel pipes. Firstly, they are considerably lighter, approximately one fifth of the net weight of the steel, and secondly they can be coiled up for transport.

However, despite their great axial strength, carbon fibres are very susceptible to shearing stress. It is therefore essential to protect the fibre filaments against such shearing stress. When the carbon fibres are twisted into strands it is essential that the fibre filaments remain stable relative to one another and do not chafe against one another during coiling or use. This can be achieved by laying the filaments in, e.g., a closely packed hexagonal configuration, Warrington Seal, etc. However, if one single strand were to be strong enough to be used alone as a tension member in a tendon, it would have to be of considerable diameter, and it would then be so rigid that it would be difficult to coil. In a tension member for use as a tendon it will be necessary to use several strands, which must be twisted about a common longitudinal axis. The filaments in adjacent strands will thus cross one another and press against one another. This causes shearing stress in the outer filaments of the strands. These could break as a result of this, especially when there is movement between the strands.

According to the invention, a tension member is provided wherein the strands are spaced apart and allowed to move relative to one another without any chafing occurring between the filaments.

Figure 2 shows how this is accomplished according to a first embodiment of the invention. The tension member according to Figure 2 consists of bundles or strands 5, which in turn consist of a substantial number of single filaments 6. The single filaments 6 within each strand 5 are preferably twisted about a common centre axis. The tension member consists of a plurality of strands 5 which may be positioned relative to one another in different ways.

Within each strand 5 there is a minimum of movement between the single filaments 6. However, there may be considerable movement between each strand. These movements result in chafing of the strands against one another. Over time this will result in stress-exposed filaments snapping and the tension member being weakened. To avoid this, pressure-resisting spacers 7 are provided between the strands 5. According to the embodiment in Figure 2 these spacers 7 are of three different types. In the centre of the tension member there is located a spacer 8, about the periphery of which five recesses 9 are formed. Beyond this central spacer 8 there are provided five spacers 10, which comprise inward facing recesses 11 and outward facing recesses 12. The recesses 11 in the spacer 10 and the recesses 9 in the spacer 8 are positioned and adapted to one another so that longitudinal channels are formed that are tailored to the shape of a strand 5.

Beyond this again there are provided outer spacers 13, in which there are formed inward facing recesses 14. These recesses are adapted to the outer recesses of the spacers 10 so that longitudinal channels 15 are formed for further strands 5.

5

The faces in the recesses 9, 11, 12 and 14 of the spacers 7 are smooth so that the strands 5 can move in the channels without any shearing stress occurring in the filaments 6.

The spacers 7 also help to hold the strands in place relative to one another, for example, in a helical winding about the centre axis of the tension member.

10

The spacers 7 are made having inclined faces 32 which form respectively a V-shaped groove in or a crest alone in one spacer 9 or when two spacers 7 are placed against one another. This means that the spacers 7 are held in place relative to one another without slipping. For additional retention, the spacers may be equipped with bosses 33 having

15 corresponding recesses 34.

Outermost the tension member is equipped with an enveloping sheath 16 to hold the spacers 7 in place and to protect the tension member against external stress.

20 As shown, the spacers 7 may be equipped with cavities 17, 18, 19 and 20, which cavities can accommodate, for example, water during installation in order to provide a greater internal pressure in the tension member at great depths. In dry state, the cavities 17, 18, 19 and 20 will contribute to the reduction in weight.

25 The spacers 7 may extend along the entire length of the tension member, but may also expediently be divided into sections.

Figure 3 shows a second embodiment of the invention, which is identical to the embodiment in Figure 2, except that extra strands 21 and 22 have been placed in the  
30 cavities 17 and 18. This helps to add to the strength of the tension member.

Figure 4 shows a third embodiment of the invention. Here, instead of a centre spacer, a strand 23 is placed in the centre of the tension member. Around this strand 23 there are provided spacers 24, comprising recesses 25, 26 respectively on the inside and the  
35 outside. In all, three spacers 24 are placed around the centre strand 23, and each recess 25 forms one third of a strand circumference. Beyond these spacers 24 there is provided an additional ring of spacers 27, which comprise inner recesses 28 and outer recesses



29. The recesses 28 are adapted to the recesses 26 of the spacers 24 so that channels are formed here for receiving strands 5. Outside this ring of spacers there are provided additional spacers 30, which in turn comprise recesses 31 adapted to the recesses 29 of the spacers 27, so that channels for receiving strands 5 are formed. As in the exemplary  
5 embodiments described previously, here too, a sheath 16 is provided outermost on the tension member.

As can be seen from Figure 4, cavities 35 are formed in the spacers which in contrast to the cavities 17, 18, 19 and 20 in the preceding examples, are not round but triangular in  
10 shape. To allow water into the cavities 17, 18, 19, 20 or 35, these are open at least at one end of the tension member. Alternatively or in addition, passages may be formed which lead into the cavities also at different points along the tension member.

When installing the tension member of the invention as a tendon for a tension leg  
15 platform, the tendon is coiled up on a drum and transported to the installation site by means of an installation vessel. The tendon is uncoiled, one end thereof being lowered down towards an anchorage on the seafloor. Here, the lower end of the tendon is anchored to an anchorage constructed and fixed on the seafloor. During the lowering, the cavity of the tendon may be filled with water in order to obtain a greater pressure  
20 equilibrium between the interior of the tendon and its surroundings. Optionally, the lower end of the tendon may be filled with water and the upper part with air, so that a certain buoyancy is provided in the upper part of the tendon. Once the tendon has been secured to the anchorage on the seafloor, the platform is put in place and the tendon is secured to the platform. The tendon is then tensioned to the desired tension, for  
25 example, by increasing the buoyancy of the platform or with the aid of tensioners.

Patent claims

1.

A tension member, comprising a plurality of fibre filaments (6) gathered into a plurality of strands (5) in which the filaments (6) run against one another, around which strands (5) there is provided a sheath (16), characterised in that it comprises pressure-resisting spacers (7) having recesses (9, 11, 12, 14; 25, 26, 28, 31) wherein the strands (5) are laid singly so that they can move in the longitudinal direction unobstructed by each other and the spacers (7).

10

2.

A tension member according to Claim 1, characterised in that the spacers (7) are arranged with the recesses (9, 11, 12, 14; 25, 26, 28, 31) facing each other so that longitudinal channels are formed which have a cross-sectional form adapted to the cross-sectional form of the strands (5).

15

3.

A tension member according to Claim 1 or 2, characterised in that at least some of the recesses (9, 11, 12, 14; 25, 26, 28, 31) extend in a helical fashion along the length of the tension member.

20

4.

A tension member according to one of the preceding claims, characterised in that the spacers (7, 8, 10) comprise longitudinal cavities (17, 18, 19, 20; 35), e.g., for accommodating a pressure-equalising medium, for equalising pressure with that of the surroundings, for accommodating additional strands (18, 21) and/or accommodating signal cables or similar.

25

5.

A tension member according to one of the preceding claims, characterised in that one of the strands (21, 23) is provided along the longitudinal axis of the tension member.

30

6.

A tension member according to one of Claims 1 to 4, characterised in that one of the spacers (8) is provided along the longitudinal axis of the tension member.

35

7.

A tension member according to one of Claims 4 to 6, characterised in that the cavities (17, 18, 19, 20; 35) are in communication with the surroundings via an opening at one end of the tension member or via openings distributed along the length of the tension member.

8.

A tension member according to one of the preceding claims, characterised in that the fibre filaments (6) are carbon fibre filaments.

9.

A method for installing a tension member according to one of Claims 1 to 6, as a tendon or tether for a tension leg platform, characterised in that

- the tendon is coiled around a drum and transported to the installation site;
- the tendon is uncoiled whilst one end of thereof is lowered towards an anchorage on the seafloor;
- the lower end of the tendon is anchored to the seafloor;
- the tendon is kept afloat vertically by means of one or more floats until the platform has been put in place;
- the tendon is attached to the platform;
- the tendon is tensioned to the desired tension, e.g., by means of tensioners.

10.

A method for installing a tension member according to Claim 8, characterised in that the tendon is drawn down towards the anchorage on the seafloor by means of a subsea winch.

11.

A method for installing a tension member according to Claim 8 or 9, characterised in that the cavities (17, 18, 19, 20; 35) in the spacers (7) are filled with a medium which is lighter than water and which contributes to the buoyancy of the tension member during installation.

12.

A method for installing a tension member according to Claim 8, 9 or 10, characterised in that the cavities (17, 18, 19, 20; 35) in the spacers (7) are filled with a virtually incompressible medium, e.g., water during or after installation.

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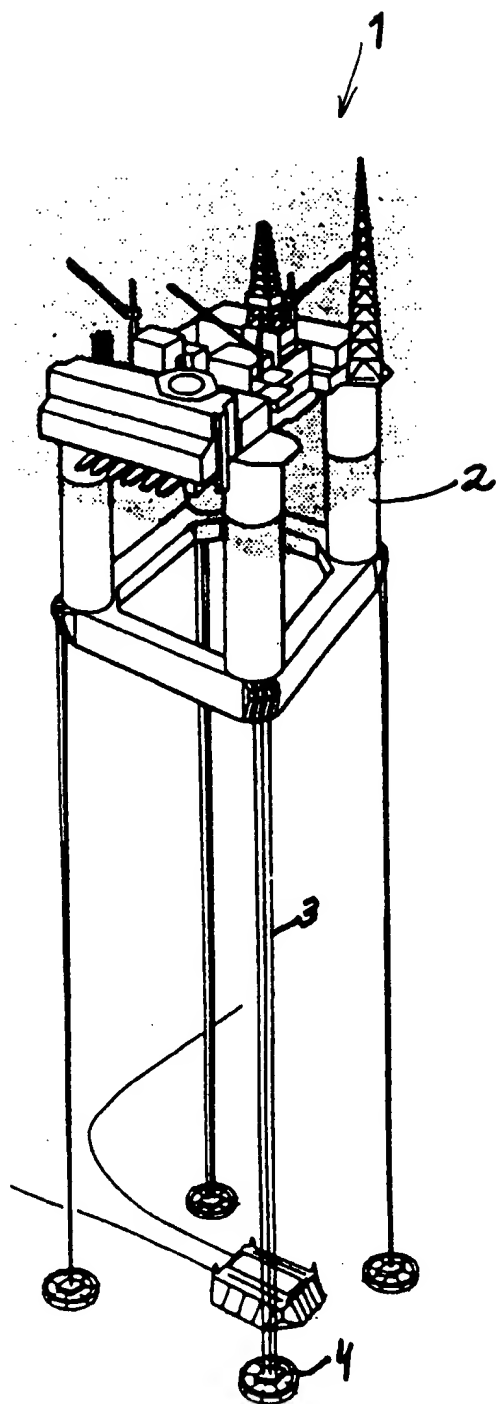


Fig. 1

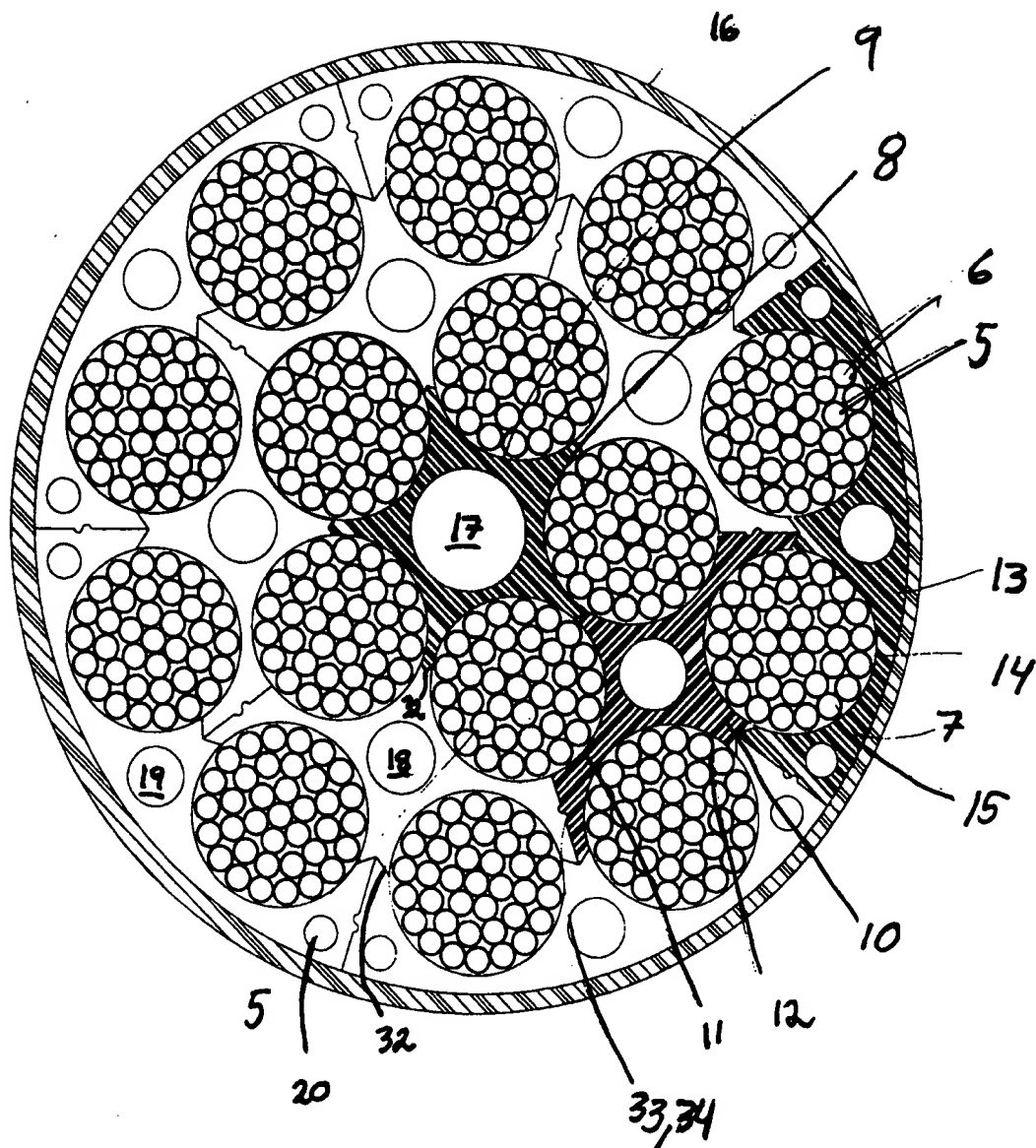


Fig. 2

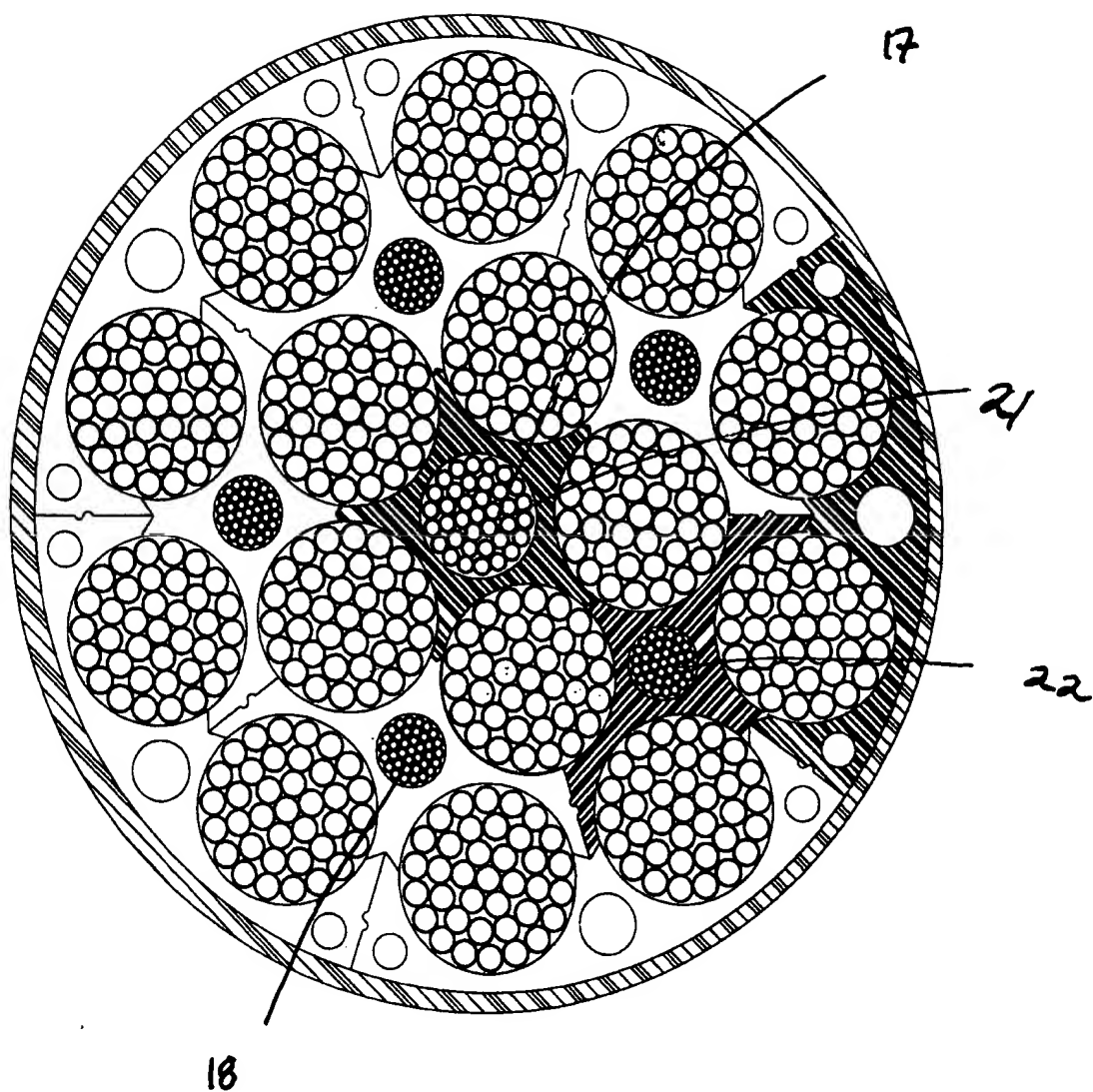
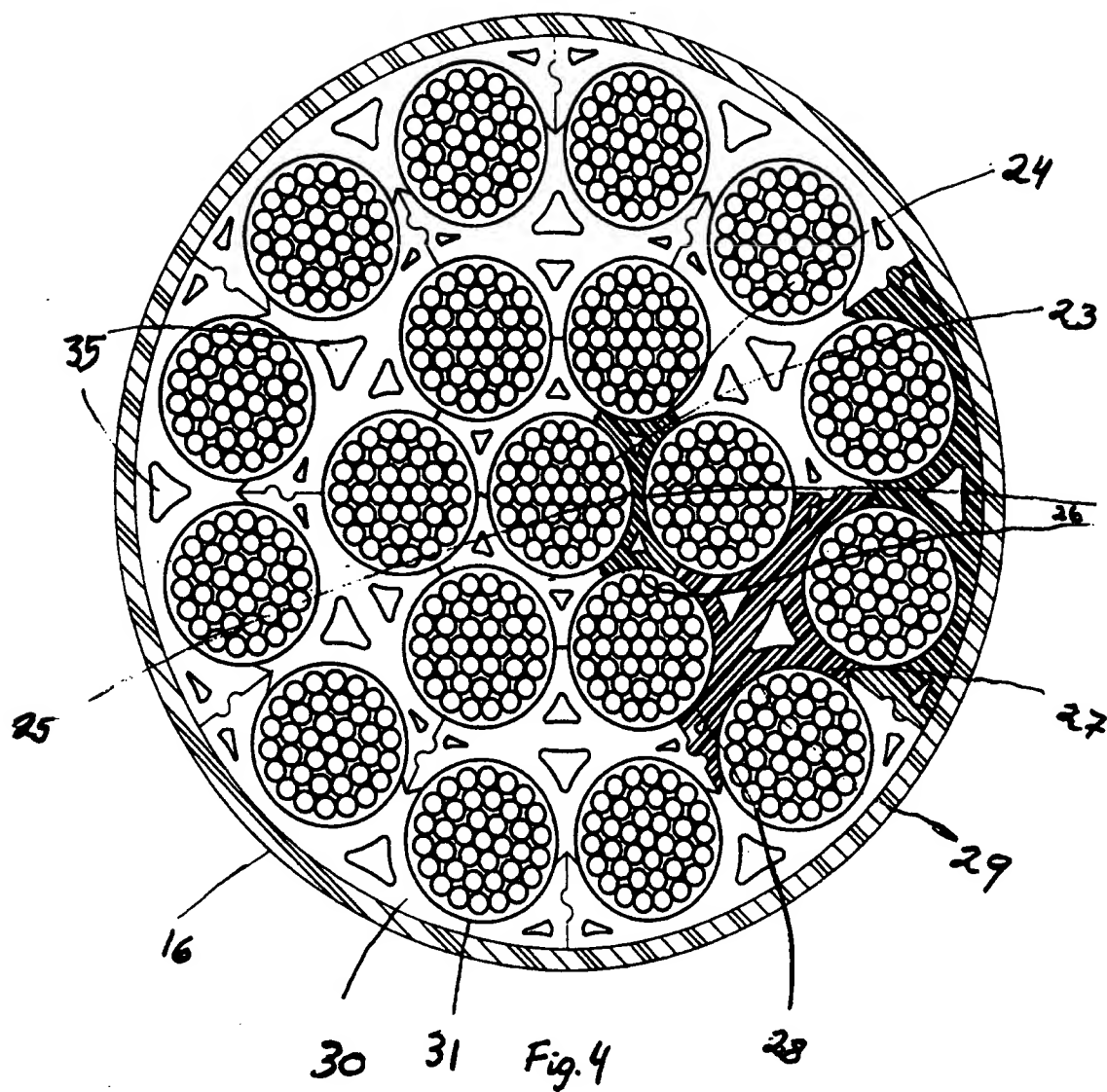


Fig.3





## INTERNATIONAL SEARCH REPORT

International application No.

PCT/NO 98/00076

<b>A. CLASSIFICATION OF SUBJECT MATTER</b>		
<b>IPC6: D07B 1/14</b> According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b>		
Minimum documentation searched (classification system followed by classification symbols)		
<b>IPC6: D07B</b>		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
<b>SE,DK,FI,NO classes as above</b>		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
<b>EPODOC</b>		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3088269 A (H.F.H. SHIELDS), 7 May 1963 (07.05.63)  --	1-11
A	EP 0685592 A1 (FATZER AG), 6 December 1995 (06.12.95)  --	1-11
A	US 4848052 A (O. NÜTZEL), 18 July 1989 (18.07.89)  -- -----	1-11
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# INTERNATIONAL SEARCH REPORT

Information on patent family members

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